



**TORQ Fusion**  
MODEL: GT2600PSS  
SERIAL NO: YXXXXXX  
USE ONLY WITH GT2600PSS  
TORQUE CHART WITH  
MATCHING SERIAL NO.  
INSTALL ON GT2600PSS TOOL  
WITH MATCHING SERIAL NO.  
MADE IN USA PATENT PENDING  
WWW.TORQFUSION.COM  
MODEL: GT2600PSS

**TORQ<sup>®</sup>  
Fusion**

**PNEUMATIC  
TORQUE WRENCH**

**GT2600PSS  
DUAL PURPOSE**

# GT2600PSS PNEUMATIC TORQUE WRENCH

The GT2600PSS is a complete torque delivery solution. At the heart of this system is a powerful pneumatic vane motor coupled to a precision multi stage planetary gearbox. The motor is powered by an instrument grade pneumatic regulator for increased repeatability and overall system accuracy. The GT2600PSS features a modular design allowing the user to quickly remove the reaction assembly transforming it into an 800 ft-lb tool. The system is versatile enough to be used with any of our extensions in both 2600 and 800 modes. TORQ Fusion® created a tool which is significantly lighter than other products currently on the market by employing an impact resistant polymer composite motor housing and using various exotic alloy steels and proprietary designs throughout the planetary gearbox. Our systems stand out from competing pneumatic torque wrenches for various reasons ranging from the way the whole system is calibrated together to the intuitive features of the system.



*GT2600PSS shown with optional 18" extension installed.*

*GT2600PSS shown with reaction assembly removed (800 ft-lb mode) and optional 6" extension, standard reaction arm and 3/4" square drive installed.*

*GT2600PSS shown in standard configuration.*



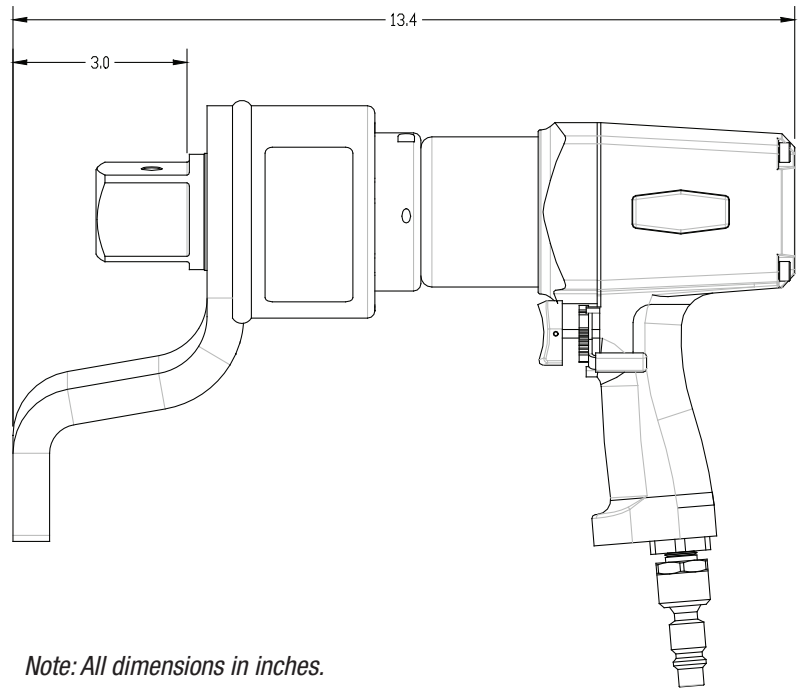
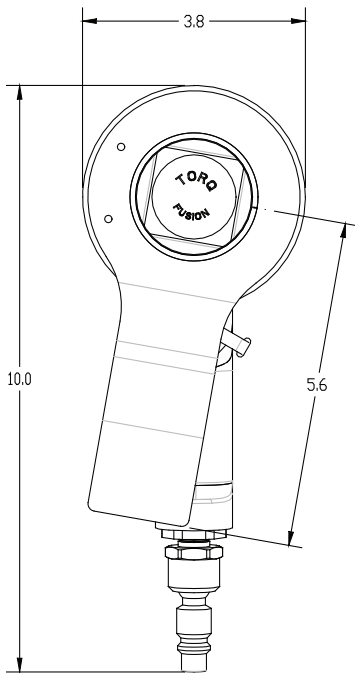
## **Safety and Ergonomics**

Thanks to its light-weight construction a complete GT2600PSS tool including reaction assembly weighs only 16.7 lbs (7.6 Kg). The hand grip is lined with a comfortable elastomeric layer to prevent discomfort during prolonged use. By delivering torque continuously, the GT2600PSS is not only accurate but it also reduces fatigue by eliminating vibration and impact. Maximum sound pressure has been measured at 86 dB(A) while free turning at 100 psi – under load and at smaller input pressure noise levels are lower. The gearbox is attached to the motor housing via a swivel connection which allows the user to position the tool grip in the most ergonomic position during operation; this also isolates the operator from the extreme torque developed by the tool while tightening and loosening fasteners. Personal protective equipment (PPE) must be worn at all times while using this tool – please consult the user manual for more information.

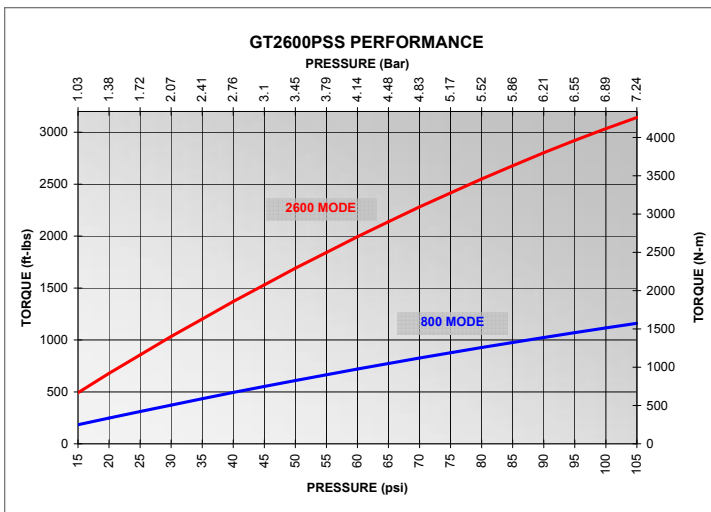
## **Calibration and Service**

Our tools are factory calibrated when initially sold, but in order to ensure accurate performance, TORQ Fusion® recommends that torque tools be calibrated at least once a year. Although our tools are designed to operate virtually maintenance free, there are a few measures that must be taken in order to ensure trouble-free operation – please consult your tool's User Manual for details. In the event that you are experiencing difficulties with your TORQ Fusion® equipment please feel free to contact your sales representative or the factory immediately for assistance. If we can not resolve the problem over the telephone, we will ask that you send us the defective equipment for immediate diagnosis. We offer several options in the event that repairs are needed, such as warranty replacement or repair, expedited service, loaner tools and others. We are very sensitive to the fact that our tools are used in mission-critical tasks and always react with urgency.

# GT2600PSS SPECIFICATIONS



Note: All dimensions in inches.



| PARAMETER                           | 2600 MODE               |           | 800 MODE <sup>1</sup> |           |
|-------------------------------------|-------------------------|-----------|-----------------------|-----------|
|                                     | IMPERIAL                | METRIC    | IMPERIAL              | METRIC    |
| Output Drive                        | 1-1/2" SQ               |           | 3/4 or 1" SQ          |           |
| Max Torque                          | 2600 ft-lbs             | 3,525 N-m | 800 ft-lbs            | 1,085 N-m |
| Min Torque                          | 550 ft-lbs              | 746 N-m   | 150 ft-lbs            | 203 N-m   |
| Max Speed                           | 3.3 RPM                 |           | 12 RPM                |           |
| Max Noise <sup>2</sup>              | 86 dB(A)                |           |                       |           |
| System Accuracy                     | 5%                      |           |                       |           |
| Tool Weight                         | 16.7 lbs                | 7.6 Kg    | 6.4 lbs               | 2.9 Kg    |
| Reaction Arm Weight                 | Included in tool weight |           | 2.9 lbs               | 1.3 Kg    |
| Output Drive Weight                 | Included in tool weight |           | 0.4 lbs               | 0.2 Kg    |
| 6" Tool Extension Weight            | 4.6 lbs                 | 2.1 Kg    | 4.6 lbs               | 2.1 Kg    |
| 12" Tool Extension Weight           | 6.9 lbs                 | 3.1 Kg    | 6.9 lbs               | 3.1 Kg    |
| 18" Tool Extension Weight           | 9.1 lbs                 | 4.1 Kg    | 9.1 lbs               | 4.1 Kg    |
| FRL Weight                          | 13 lbs                  | 5.9 Kg    | 13 lbs                | 5.9 Kg    |
| Max Inlet Air Pressure <sup>3</sup> | 110 psi                 | 7.58 Bar  | 110 psi               | 7.58 Bar  |
| Max Air Consumption <sup>4</sup>    | 20 CFM                  | 566 l/min | 20 CFM                | 566 l/min |
| Air Connection                      | 1/2" NPT                |           |                       |           |
| FRL Battery                         | 9V (PP3)                |           |                       |           |
| FRL Accuracy                        | <1                      |           |                       |           |
| Warranty                            | 1 year limited          |           |                       |           |

1. 800 mode may require additional accessories such as a standard reaction arm and square drive.
2. Maximum noise level at 100 PSI without a load; noise levels under load are lower.
3. Never set FRL to a pressure higher than indicated on the torque chart.
4. To achieve maximum operating range of the tool air supply must be at least 20 CFM @ 115psi.

# FRL UNITS

Our pneumatic torque wrenches have adjustable output torque which can be controlled by varying the air pressure level supplied to the tool. The more accurately the air pressure is controlled the more accurate the torque output will be. As such TORQ Fusion® has designed several FRL (Filter Regulator Lubricator) units unmatched by any other. Some of the common benefits of our FRLs are:

- May be used with all TORQ Fusion pneumatic torque wrenches; 1/2" FNPT line connection
- Precision instrument grade regulator allows adjustment without running the tool motor
- The auto drain filter removes moisture and impurities from the air while the precision lubricator adds tool oil
- LCD displays ensure precise adjustment; Externally accessible battery compartment - no tools required
- 12 ft (3.7 m) pneumatic hose with swivel and quick disconnect at tool and swivel at FRL
- Quick Start Instructions and safety precautions for operating the tool
- Durable 16 ga (1.5 mm) steel construction with powder coated finish, weighted for stability while using tool
- Integrated storage compartment for tool, several sockets and other accessories as well as hose storage
- Measures 13" W x 12" H x 14" D (330 mm W x 305 mm H x 345 mm D) and weighs 13 lbs (5.9 Kg)



## Standard FRL

- Is factory calibrated as a set with designated torque tool for maximum precision
- Displays air pressure in PSI, Bar or MPa
- Permanently attached torque chart with 5 psi (0.35 Bar) increments also contains tool model and serial numbers as well as calibration date
- Uses 1 alkaline 9V Battery (PV3)
- Display auto-off after 5 minutes
- Part number: 001-A-0071



## inteliTORQ® FRL - Premium Option

- Automatically converts pressure to torque using each tool's calibration curve.
- Displays torque units in ft-lbs, N-m or Kgf-m.
- Can be paired with up to 4 tools; tool model and serial numbers always displayed
- Tools can be added / removed in seconds; no tools, cables or computer needed
- Can also display line pressure ((PSI, Bar, MPa or Atm) and may be used with a standard torque chart
- Uses 1 alkaline D size battery (LR20)
- Display auto-off after 10 minutes
- Part number: 001-A-0074

The TORQ Fusion logo, featuring a stylized 'T' and 'F' in red and black, followed by the text 'TORQ Fusion' in a bold, black, sans-serif font.

Designed and built in the USA  
Patents Pending  
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